



Fitting Instructions

TOWBAR VW15B
For VOLKSWAGEN POLO
HATCHBACKS/COUPE 1982-1994
Estate 1982-1990

MATERIALS

A	1	Shaped Drop Plate with international facing to ISO 3853 (BS AU114)
A1	1	Flat Cross Bar
B	1	25mm Coupling Spacer (for 1991 Hatchbacks)
C	1	Shaped Centre Strut
D	2	M10 x 30mm Bolts, Nuts and Lock Washers
D1	1	Packing Piece
E	2	M10 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
F	1	M10 x 30mm Bolt, Nut and Lock Washer
F1	1	M10 x 40mm Bolt
F2	1	Packing Piece (12mm thick x 40mm x 40mm)
G	3	M10 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
G1	2	M10 x 40mm Bolts
G2	2	Packing Pieces (12mm thick x 40mm x 40mm)
CB1	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
CB2	2	M16 x 70mm Coupling Bolts
	7	M10 Bolt Caps

FITTING

1. Remove bumper, floor covering in boot and spare wheel. Scrape away mastic compound to allow correct seating, and position Cross Bar (A1) on floor centrally against the skirt, as shown. Drill through for Bolts (D) and loosely attach Drop Plate (A) on outside with Packing (D1) to clear the body lip.
2. Drill the outer two holes (E) and attach with large flat washers on the outside.
3. On models from 1991, with the plastic bumper, an aperture 140mm wide should be cut, as shown. Now replace the bumper (tighten Bolts (D) and (E) first).
4. Loosely attach Centre Strut (C) to the drop plate with Bolt (F) and position under the spare wheel pan. The central holes (G) should be positioned on the square depression where the jack holder is welded on the inside. Drill up and attach with washers under the bolt heads inside the pan.
5. NOTE: On later models (from Spring 1992) with different floor pan, it is necessary to use longer Bolt (F1) with Packer (F2) between Strap (C) and Plate (A). The forwardmost of the pair of central holes (G) should be positioned on the forwardmost left hand side of the square depression (adjacent to the spare wheel retaining stud). Drill up for Bolt (G). It is also necessary to use longer Bolts (G1) and Packing Piece (G2) at the forwardmost and rearmost holes (G), as shown. Finally tighten all bolts. ALSO: On Hatchback models from 1991 use the coupling spacer to give clearance to the bumper.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

