



Fitting Instructions

TOWBAR VL26A
For VOLVO 440 HATCHBACK 1989-96
and 460 SALOON 1990-96

MATERIALS

A	1	Towbar Frame with international facing to ISO 3853 (BS AU114)
C	2	Side Arms (with handed twist)
D	4	M8 x 25mm Bolts, Lock Washers and Flat Washers (25mm O.D.)
E	4	M10 x 25mm Bolts, Nuts and Lock Washers
F	4	M10 x 25mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	4	M10 Bolt Caps for (F)

FITTING

1. Remove the rear trim panel inside the car and remove the bumper. NOTE: Fixings above and below the floor at the bumper mountings and 3 screws each side at the tips. Neatly cut out the 'mousehole' marked in the lower edge of the bumper. NOTE: Usually 2 original studs and 2 Bolts (D) are used each side. From 1994, however, sometimes the top captive nut is omitted from the Volvo bumper bracket.
2. Knock off the pop rivets holding the thin sheet spacers with tubes attached inside the frame, and discard these. NOTE: On later vehicles these plates are tack welded and can be left in position, ensure weld is flat, grind down flush if necessary and treat area with anti-rust paint. Loosely refit the bumper and towbar together using original stud fixings and new Bolts (D). (Feed electric cable through hole provided in rear panel before refitting bumper.)
3. Loosely attach Side Arms (C) with Bolts (E) and position against the side of the spare wheel pan. With a long pointed rod and hammer mark off the pan for Bolts (F). From inside the pan drill back and fit the bolts, with the large washers under the head. (Scrape away mastic to ensure correct seating and re-treat the area with anti-rust). Finally tighten all bolts and replace all bumper fixings.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

