



# Fitting Instructions

TOWBAR TY99  
For TOYOTA COROLLA ESTATE  
From August 1992 - 1997

## MATERIALS

A	1	Towbar Mainframe
C	1	Centre Tube with international facing to ISO 3853 (BS AU114)
D	2	Cleats
E	2	Larger Cleats (1 left hand, 1 right hand)
F	4	M12 x 1.25mm Nuts and Lock Washers
G	2	M10 x 30mm Bolts, Nuts and Lock Washers
H	2	M10 x 30mm Bolts, Nuts and Lock Washers
J	2	M16 x 40mm Bolts, Nuts and Lock Washers
CB	2	M16 x 40mm Coupling Bolts, Nuts and Lock Washers

## FITTING

1. Remove bumper and towing eyes, retaining all fixings.
2. Loosely attach Towbar Mainframe (A) to vehicle at (X) using original towing eye fixing bolts and Nuts (F) inside frame.
3. Loosely attach Cleats (E) to Towbar Mainframe (A) using Bolts (H) and, using the holes in the cleats as a guide, enlarge holes in vehicle for Bolts (G).
4. Loosely Cleats (D) underneath frame and loosely attach to vehicle and Towbar Mainframe (A) using original towing eye bolts at (Y), and to Cleats (E) using Bolts (G). Tighten all bolts.
5. Refit bumper and attach Centre Tube (C) to Towbar Mainframe (A) using Bolt (J).

Note: On some models it may be necessary to remove a small section from lower edge of bumper, as shown.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

