



# Fitting Instructions

TOWBAR TY97  
For TOYOTA COROLLA  
4 DOOR SALOON/5 DOOR LIFTBACK  
From August 1992 - 1997

## MATERIALS

A	1	Towbar Mainframe
C	1	Centre Tube with international facing to ISO 3853 (BS AU114)
D	2	Cleats
E	4	M12 x 1.25mm Nuts and Lock Washers
F	2	M10 x 30mm Bolts, Nuts and Lock Washers
G	2	M16 x 50mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
BC	2	M16 Black plastic Bolt Caps

## FITTING

1. Remove bumper. On 4 door saloon trim tag off bumper edge, as shown. Remove and discard towing eyes, retaining all fixing bolts.
2. Insert Towbar Mainframe (A) into vehicle frame and loosely attach at existing holes (X) using original towing eye mounting bolts and Nuts (E).
3. Hold towbar forward against the rear panel and, using the holes in the towbar as a guide, enlarge existing holes for Bolts (F).
4. Loosely attach Cleats (D) to vehicle frame using original towing eye mounting bolts at (Y) and to rear panel and Towbar Mainframe (A) using Bolts (F), ensuring all underseal and sealing compound is first removed from the mating faces. Tighten all bolts.
5. Re-attach bumper. Attach Centre Tube (C) to Towbar Mainframe (A) using Bolts (G), with black plastic Bolt Caps (BC) on heads of bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

