



Fitting Instructions

TOWBAR TY93
For TOYOTA CAMRY SALOON
FROM 1991- Nov 1996

MATERIALS

A	1	Towbar Mainframe
C	1	Centre Strut with international facing to ISO 3853 (BSAU114)
D	4	M12 X 30mm X 1.75 Bolts, Lock Washers and large Flat Washers (30mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
	2	M16 Bolt Caps

FITTING

1. Release two screws holding the mud flap mouldings to the bumper tips – allowing the moulding to swing forward on its remaining screw. Now remove the bumper skin:
 - a) vertical screw at tip each side
 - b) three small bolts underneath
 - c) six small nuts behind trim on rear panel
 - d) under trim each side (lift up for access) three small bolts
 - e) under trim each side, two nuts just below the outer lamp fixing.Cut off the central under-fixing on the skin and cut a small piece from the lower edge 134mm x 10mm as shown.
2. Inside, under the blanking plugs, remove the two M12 Bolts at X – remove and discard the steel inner bumper. Now attach the Towbar (A) with Bolts (D). (If necessary drill out the holes in the car to give extra clearance).
3. Replace the bumper skin and attach the centre strut with two of the Bolts (CB). NOTE: If desired, the electrical socket mounting plate can be fitted at these bolts for neatness and to enable the centre strut and ball to be removed when not towing.
4. Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

