



Fitting Instructions

TOWBAR TY128
For TOYOTA DYNA 350/150
PICK UP & CHASSIS CAB
Late 2001-

MATERIALS

A	1	Cross Bar
B	1	10mm Coupling Packer
D	2	Spreader Plates
D1	4	M12 x 35mm x 1.75mm Bolts, Nuts, Lock Washers and 8 (25mm O.D.) Flat Washers
E	1	Left Hand Cleat
F	1	Right Hand Cleat
G	4	M12 x 35mm x 1.75mm Bolts, 2 Nuts, Lock Washers and 2 (25mm O.D.) Flat Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Loosely attach Cross Bar (A) to vehicle frame using the rearmost fixing (G) with Cleats (E) and (F) fitted inside chassis frame. Using Cross Bar (A) as guide drill for forward holes (G) and loosely secure using Bolts (G) with Spreader Plates (D) inserted through holes in side of chassis.
2. Loosely secure Cleats (E & F) to chassis frame using Bolts (D1) with Flat Washers (on some vehicles it may be necessary to drill for holes (D1) using the Cleats (E & F) as a guide).
3. Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

