



# Fitting Instructions

TOWBAR TY127  
For Toyota Corolla Verso  
(2002 -)

## MATERIALS

A	1	Cross Bar with European facing 94/20/EC – A50 - 1
C	1	Side Arm left hand
D	1	Side Arm right hand
E	4	M12 x 35mm x 1.25 Bolts, Flat Washers (30mm OD) and Lock Washers
F	2	Captive Bolts
G	2	M12 x 1.75 Nuts, Lock Washers and Flat Washers (30mm OD)
H	4	M12 x 35 x 1.75 Bolts, 3 Nuts and Lock Washers
CB	2	M16 x 40mm x 2.00 Coupling Bolts, Nuts, Lock Washers

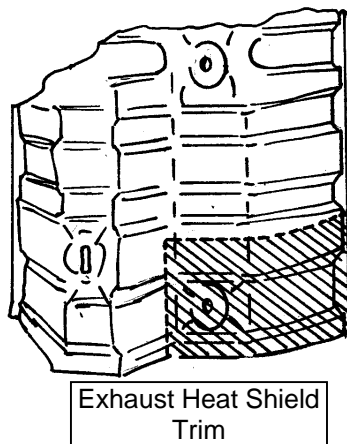
## FITTING

1. Remove the plastic under tray and towing eye on the left hand side. Remove the two plastic plugs on the lower edge of the bumper.
2. Lower the rearmost exhaust silencer, remove the heat shield and trim as shown.
3. Insert Captive Bolts (F) into the chassis through the large existing access hole, if necessary enlarge the access hole.
4. Pull back the lower edge of the bumper and insert Cross Bar (A). Loosely attach Side Arms (C) and (D) using Bolts (E) and Nuts (G).
5. Attach Cross Bar (A) to Side Arms (C and D) using Bolts (H). Finally tighten all bolts and refit the plastic under tray, exhaust heat shield and exhaust.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm



Exhaust Heat Shield Trim

