



# Fitting Instructions

TOWBAR TY126  
For Toyota Corolla Estate and Saloon  
(from 2002 -)

## MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
C	1	Side Arm (left hand)
D	1	Side Arm (right hand)
E	2	Outer Side Arms
F	2	Captive Bolts
G	4	M12 x 30 x 1.25mm Bolts and Lock Washers
H	2	M12 x 1.75mm Nuts and Lock Washers
J	4	M12 x 35 x 1.75mm Bolts, 2 Nuts, Lock Washers and 2 Flat Washers (25mm O.D.)
K	2	M8 x 35 x 1.25mm Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D)
L	2	M8 x 1.25mm Spigot Nuts, M10 x 20mm Flat Washers and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

## FITTING

1. Remove the plastic under tray on the left hand side and the towing eye hooks on both sides. Also lower the rearmost exhaust silencer and remove the exhaust heat shield.
2. Remove 2 plastic plugs from the lower edge of the bumper and cut the aperture as shown. Pull down the lower edge of the bumper and insert Cross Bar (A) into the bumper cavity.
3. Loosely attach Side Arms (C and D) to the rearmost existing threaded fixing in the chassis using Bolts (G). Insert Captive Bolts (F) through the large hole forward of Side Arms (C and D) and manoeuvre them into holes (H) and attach using Nuts (H). **Note: It may be necessary to slightly enlarge the access hole.**
4. Loosely attach Cross Bar (A) to Side Arms (C and D) using Bolts (J).
5. Loosely attach Outer Side Arms (E) to Side Arms (C and D) using Bolts (K) and the vehicles side panel using Spigot Nuts (L).
6. Finally tighten all bolts, refit the exhaust heat shield, re-attach exhaust silencer, secure bumper lower edge with plastic plugs and refit the plastic under tray.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

