



Fitting Instructions

TOWBAR TY115
For TOYOTA AVENSIS
SALOON AND HATCH
1998 -

MATERIALS

A	1	Tubular Mainframe with European facing 94/20/EC – A50-1
D	4	M12 x 35mm Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D.)
D1	2	Side Mounting Cleats (1 each hand)
X	4	M14 Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove bumper (3 screws each side securing mud flaps, 1 tip screw, 1 push-in clip rearward of mud flaps, 4 screws along top edge, 2 push-in clips along bottom edge and finally 4 nuts behind rear panel trim). Cut a 35mm wide x 65mm long slot in centre of bumper and remove plastic straps as shown below.
2. Remove towing eyes and discard, retaining bolts. Loosely secure Side Mounting Cleats (D1) to chassis using original bolts with Lock Washers (X). Position Mainframe (A) between Cleats (D1) and secure using Bolts (D).
3. Ensuring Mainframe (A) is positioned as close to rear panel as possible fully tighten all bolts and refit bumper.

Automatic models require fitment of oil cooler - contact local Toyota dealer for further information.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

