



Fitting Instructions

TOWBAR TY111
For TOYOTA PICNIC
1996 - 2001

MATERIALS

A	1	Towbar Mainframe with European facing 94/20/EC – A50-1
C1	1	Side Arm (Left Hand)
C2	1	Side Arm (Right Hand)
C3	1	Cleat
D	2	M12 x 35mm x 1.25 pitch Bolts, Lock Washers and Large Flat Washers (30 O.D.)
E	2	M12 x 35mm x 1.25 pitch Bolts, Lock Washers and Large Flat Washers (30 O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove the towing eyes and lower the spare wheel. Cut the bumper as shown.
2. Loosely attach R.H. Side Arm (C1) to the existing threaded holes in the chassis using original bolts (X). Loosely attach L.H. Side Arm (C2) and Cleat (C3) to the existing threaded holes in the chassis using original bolts (X)
3. Loosely attach Towbar Mainframe (A) to Side Arms (C1), (C2) and Cleat (C3) using Bolts (D) and (E) with Large Flat Washers under bolt heads. Finally Tighten all bolts.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

