



Fitting Instructions

TOWBAR TA1
For TATA LOADBETA PICKUP
1994 – Sept 2002

MATERIALS

A	1	Towbar Mainframe with international facing to ISO 3853 (BS AU114)
D	4	M12 x 140mm x 1.75mm Bolts, Nuts, Lock Washers and 8 large Flat Washers (30mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove and discard bolted-on towing eye attached to left hand side of chassis.
2. Attach Towbar Mainframe (A) to vehicle chassis using Bolts (D), with the large flat washers above the chassis section and underneath heads of bolts. Tighten to a torque of 102 Nm (76 lb/ft).
3. Attach towball or coupling, using Coupling Bolts (CB) provided, to a torque of 252 Nm (172 lb/ft).

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

