



Fitting Instructions

TOWBAR SZ1A
For SUZUKI SJ410/413
4 WHEEL DRIVE
(1982 - 1996)

MATERIALS

A	1	Cross Bar with end Cleats
C	1	Centre Tube with international standard facing to ISO 3853 (BS AU114)
D	4	M10 X 30mm Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D.)
E	2	M10 X 30mm Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D.)
F	1	Forward Cross Bar with offset Cleat
G	1	M10 X 30mm Bolt, Nut, Lock Washer and Flat Washer (25mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove the towing eye and fit Cross Bar (A) to the holes provided with Bolts (D).
2. Loosely attach Centre Tube (C) to the Cross Bar with Bolts (E). (The number plate carrier may be temporarily detached to make access easier or attach (A) to (C) before attaching the assembly loosely to the vehicle).
3. Support the fuel tank and loosely attach Forward Cross Bar (F) to the existing bolts at (Y).
4. Attach the Centre Tube to the forward mounting with Bolt (G)
5. Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

