



Fitting Instructions

TOWBAR SU17A
For SUBARU LEGACY SALOON
From April 1994-

MATERIALS

A	1	Towbar Mainframe
C	1	Centre Tube with European facing 94/20/EC – A50-1
D	6	M12 x 35 x 1.25mm Bolts, Lock Washers and large Flat Washers (30mm O.D.)
E	2	M8 x 25mm Bolts, Nuts, Lock Washers and large Flat Washers (25mm O.D.)
F	2	M16 x 50mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

- Vehicles up to June 1999 (Chassis N° – JF1BD5KR).** Remove the bumper from the vehicle (2 vertical bolts inside boot on each side under plastic grommets, 1 tip bolt each side on top corner, 2 plastic screws on bottom edge of bumper. Cut slot, as shown).
- Loosely attach Towbar Mainframe (A) to bumper arms with Bolts (E) with large flat washers – one each side.
- Refit bumper and towbar assembly, using replacement bumper mounting Bolts (D) with large flat washers.
- Attach Centre Tube (C) to Towbar Mainframe (A) using Bolts (F). Finally tighten all bolts.
- Vehicles from June 1999 – on (Chassis N° – JF1BE9KR5).** Remove the bumper from the vehicle (1 tip bolt each side, 6 plastic plugs in the lower edge and 2 nuts under light cluster inside boot each side. Cut slot, as shown. Remove bumper arms, 2 vertical bolts inside boot on each side under plastic grommets and flatten the flared ends to allow Towbar Mainframe to seat correctly).
- Slide Towbar Mainframe (A) and bumper arms into vehicle chassis and attach using replacement bumper mounting Bolts (D) with large flat washers.
- Refit bumper.
- Attach Centre Tube (C) to Towbar Mainframe (A) using Bolts (F). Finally tighten all bolts.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

