



Fitting Instructions

TOWBAR SU15A
 For SUBARU IMPREZA
 4 DOOR SALOON/5 DOOR
 HATCH/ESTATE
 October 1995- 2000

MATERIALS

A	1	Cross Tube
C	1	Centre Part with European facing to 94/20/EC A50-1
C2	1	Side Arm
D	2	Side Arm Straps
D1	2	Spacers
E	2	M12 x 35mm Bolts, Nuts and Lock Washers
F	2	M12 x120mm Bolts, Nuts, Lock Washers and Large Flat Washers (50mm O.D.) and Flat Washers (25mm O.D.)
F1	2	Bushes (19mm O.D. 77mm long)
G	2	M10 x 120mm Bolts, Nuts, Lock Washers and Large Flat Washers (2 x 50mm O.D. + 2 x 25mm O.D.)
G1	2	Bushes (19mm O.D. 77mm long)
H	4	M12 x 35mm Bolts and Disc Spring Washers
J	2	M12 x 35mm x 1.25 (fine) Bolts, Lock Washers and Flat Washers (25mm O.D.)
K	1	M10 x 1.5 Nyloc nut
CB	2	M16 x 50mm Bolts, Nuts and Lock washers

FITTING

1. Remove and discard towing eyes, retaining all fixings. Detach rearmost exhaust bracket bolted to underside of chassis on left hand side of vehicle and lower exhaust from all rubber hangers on rearmost box.
2. Remove remaining bumper mounting bolt on underside of chassis, the 3 bumper tip bolts on either side and the centre mounting bracket, which is discarded.
3. Remove plastic plug from fixing point (J). If a captive thread is not present indent the floor through the hole, reverse the indent from above, drill down from inside the vehicle and open up hole to accept Bush (F1).
4. Remove plastic plug from fixing (G) and enough sound deadening compound from inside boot for a 50mm Washer seat correctly.
 NOTE: - On 5 door Hatch/Estate model it is necessary to remove the right hand side trim panel inside boot, as this overlaps the drilled hole.
5. Insert Bushes (F1) if necessary, loosely attach Side Arm (C2) to threaded holes at (X) using existing bolts (X).
6. Loosely attach Cross Bar (A) to Side Arm (C2) using Bolts (E) and to threaded holes using existing bolts (X).
7. Insert Bushes(G1) into chassis and loosely attach Spacers (D1) and Side Arm Straps (D) with Bolts (G) and Bolts (J with captive threads) or (F without captive threads)
8. Loosely attach Centre Part (C) to Cross Bar (A) using Bolts and Disc Spring Washers (H). Finally tighten all bolts and refit exhaust mounting rubber to welded bolt on Cross Bar (A) using Nut (K)

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

