



# Fitting Instructions

TOWBAR SB28A  
For SAAB 95

## MATERIALS

A	1	Mainframe with European Facing to 94/20/EC A50-1
D	3	M10 x 35mm Bolts, Lock Washers and 25mm O.D. Flat Washers
D1	1	Strap
E	2	M10 x 140mm Bolts, Nuts and Lock Washers
E1	2	Bumper Supports
E2	2	17mm O.D. x 119 long Bush
F	4	M10 x 40mm Bolts, Nuts (2 off), Lock Washers, 20mm O.D. Flat Washers (2 off), 40mm O.D. Flat Washers (2 off)
F1	2	Spreader Plate
X	4	M10 Nuts, Lock Washers and 20mm O.D. Flat Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

## FITTING

1. Remove bumper and trim side panels. Remove and discard spacer plates from the inner aluminum bumper crash beam. Release clips securing bumper beam along its top edge and pull forward, position Bumper Supports (E1) over captive bolts in bumper crash beam and temporarily secure using Nuts (X). Using holes in (E1) as a guide drill bumper support beam for bolts (E), remove Bumper Supports (E1), enlarge bottom set of holes and open up foam molding to enable Bushes (E2) to be inserted, refit Bumper Supports (E1) and secure using Bolts (E). Clip bumper beam back into position and loosely secure Mainframe (A) to rear bumper at existing captive nuts using Bolts (D).
2. Remove towing eye and discard, refit bumper using Nuts (X) and flat washers supplied. Secure Mainframe (A) to vehicle using Bolts (F), Strap (D1) and Spreader Plate (F1) with flat washers fitted inside. Note - Strap (D1) can be fitted on either side of Mainframe (A) to suit different bumper styles, when fitted on forward face position spreader plates (F1) inside and use the large flat washers (40mm O.D.) instead of the 20mm O.D. flat washers on mainframe (A) at holes (F).
3. Fully tighten all bolts.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

