



Fitting Instructions

TOWBAR SB26A
For SAAB 900 & 9-3

MATERIALS

A	1	Towbar Frame with European facing to 94/20/EC A50-1
D	3	M10 x 1.5mm x 35mm Bolts, Lock Washers and Flat Washers (25mm O.D.)
D1	1	Mounting Plate
E	2	M10 x 1.5mm x 50mm Bolts, Nuts and Lock Washers
E1	2	Bush 32mm O.D. x 15mm Long
F	2	M10 x 1.5mm x 35mm Bolts, Nuts, Lock Washers and Flat Washers (50mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

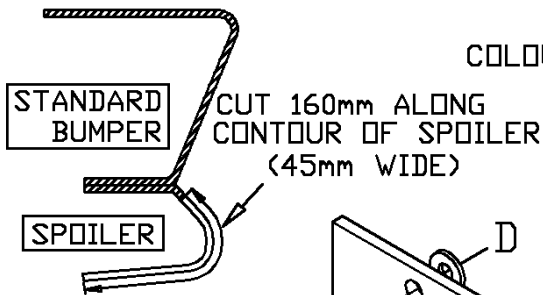
1. Remove bumper. Insert Bolts (E) through lower holes in Mounting Plate (D1) (it is difficult to insert once plate is in position) and attach Plate (D1) to the threaded holes provided in bumper cross beam with Bolts (D), using flat washers under bolt heads and fully tighten bolts ensuring Plate (D1) remains square. Replace bumper.
2. Loosely attach Centre Tube (A) and Bushes (E1) to the mounting plate with Bolts (E). A bumper cut may be required - see below
3. Ensuring assembly is positioned correctly drill forward holes (F), remove any compound from seating area and secure using Bolts (F) with flat washers positioned inside spare wheel well.
4. Finally tighten all bolts.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

BUMPER CUT - SE MODELS WITH ADDITIONAL SPOILER



BUMPER CUT - 9-3 ONLY

