



Fitting Instructions

TOWBAR SB24A

For SAAB 9000 CD with Boot 1988-1997
and 9000 CS Hatchback 1991-July 1998

MATERIALS

A	1	Towbar Frame with international standard facing to ISO 3853 (BS AU114)
D	5	M10 x 1.5mm x 30mm Bolts, Lock Washers and 3 Flat Washers (25mm O.D.)
E	1	Mounting Plate
F	2	M12 x 40mm Bolts, Nuts and Lock Washers
F1	1	8mm Packer
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	1	25mm Blanking Grommet

FITTING

Note: Saloon models may need the bumper to be removed (two nuts each side under the trim and one screw under the tip each side)

1. Loosely attach the Mounting Plate (E) to the threaded holes provided with Bolts (D), using flat washers under bolt heads. Loosely replace bumper if removed.
2. Remove the towing eye (on some models blank off hole in the panel with the grommet provided). Loosely attach Centre tube (A) to the mounting plate with Bolts (F) Note: On some models the option of an 8mm Packer (F1) is given due to different bumpers (see sketch).
3. Attach at the forward end with Bolts (D) through the appropriate pair of holes. The alternatives are provided for the saloon and hatchback versions. Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

