



# Fitting Instructions

TOWBAR RN68A  
For RENAULT TRAFIC / VAUXHALL  
VIVARO  
July 2001-

## MATERIALS

A	1	Towbar Mainframe with European facing 94/20/EC – A50-1
B	1	10mm Coupling Packer
E	2	Sidearm
F	2	Cleat
G	6	M10 x 40 x 1.5mm Bolts, Lock Washers and Large Flat Washers (30mm O.D)
H	6	M12 x 40 x 1.75mm Bolts, Nyloc Nuts and Large Flat Washers (30mm O.D)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

## FITTING

- Loosely attach Towbar Mainframe (A) using Bolts (G). Loosely attach Cleats (F) to chassis rails using Bolts (G). Loosely attach Sidearms (E) to Mainframe (A) and Cleats (F) using Bolts (H). Finally, **tighten all Bolts**.

**Note:** This towbar is EC 94/20 type approved only when the towball is located in the top set of holes (C.B), with the Coupling Spacer (B) located as shown.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

