



Fitting Instructions

TOWBAR RN53
For RENAULT LAGUNA ESTATE
5 and 7 Seater 1995- Feb 2001

MATERIALS

A	1	Main Cross Bar
C	1	Centre Strut with European facing to 94/20/EC A50-1
C1	2	Side Arms with fixed forward bolt
D	4	M8 x 30mm Bolts, Lock Washers, 4 Flat Washers (25mm O.D.) 4 Flat Washers (20mm O.D.) and special 'Bayonet' Nuts.
E	4	M12 x 30mm Bolts, Nuts and Lock Washers
F	2	M10 Nuts, Lock Washers and large Flat Washers (50mm O.D.)
F1	2	Bushes (19mm O.D. - 48mm long. 5 Seater only)
G	2	M12 x 70mm Bolts, Nyloc Nuts
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

No need to remove bumper.

1. At the forward holes (F) insert the Bushes (F1) into the frame (5 Seater models only) and loosely attach Side Arms (C1) with Nuts (F) and washers on the outside of the frame (it may be easier to slide the Bushes over the M10 bolts).
2. Insert the special Bayonet Nuts (D) into the holes provided and attach Cross Bar (A) using the M8 bolts with lock and flat washers under bolt heads and thin Washers (20mm O.D.) in between (A) and Bayonet Nuts. Easier access to the left hand side is gained by lowering the exhaust and its mounting bracket (1 bolt) NOTE: Remove mastic compound to ensure correct seating.
3. Attach the side arms (C1) to the cross bar (A) with Bolts (E). Attach centre strut (C) with Bolts (G) and finally tighten all bolts and replace exhaust and heat shield. NOTE: On some vehicles it may be necessary to adjust the position of the rear exhaust box by slightly bending the rear hanger bar to the left.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

