



Fitting Instructions

TOWBAR R32
For RANGE ROVER 2002-

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
B	1	Coupling Packer
D	1	Left hand Sidearm
E	1	Right hand Sidearm
F	2	15mm Spacer Blocks
G	4	M8 x 30 Bolt, Nut and Lock Washer
H	4	M16 x 50mm Bolts, 2 Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove bumper (4 nuts at holes (Y) against rear panel and clips along wheel arches) remove the 2 bolts securing the exhaust hanger brackets to the bumper side support arms ,discard bumper side supports (retain bolts at X).
2. **Loosely** attach Sidearms (D) and (E) to existing holes at (X) using original bolts and Spacer Blocks (F).
3. Loosely attach Cross Bar (A) to Sidearms (D) and (E) using Bolts (H).
4. Refit bumper and fully tighten all bolts.

Note: This towbar must be used with either a Witter Towball (part number Z1X) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

