



Fitting Instructions

TOWBAR R25
For LAND ROVER FREELANDER

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
D	6	M10 x 30mm Bolts and Lock Washers
E	2	M12 x 75mm x 1.25 Pitch Bolts, Lock Washers and Flat Washers (30mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove bolts securing towing eye to inboard face of vehicle chassis - discard bolts (3 off). Remove tape from rear cross member to reveal existing mountings for Bolts (E). Loosely secure Cross Bar (A) to vehicle chassis using Bolts (D) and to rear cross member using Bolts (E) with Flat Washers.
2. Finally, **Tighten all Bolts.**

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed.**

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

