



Fitting Instructions

TOWBAR PG8
For PEUGEOT 504 1 TON PICKUP
1980-1994

MATERIALS

A	1	Forward Cross Bar
C	1	Centre Strut with international standard facing to ISO 3853 (BS AU114) with alternative height mountings
D	1	Flat Mounting Plate
E	6	M12 x 35mm Bolts, Nuts and Lock Washers
E1	2	Flat Spreader Plates (2 holes)
F	3	M10 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (50mm O.D.)
G	2	M12 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	5	Bolt Caps for Bolts (F) and (E) to protect spare wheel

FITTING

1. Remove spare wheel. Fit Mounting Plate (D) to the holes provided in the cross frame using Bolts (E) (inserted from below to minimise foul on spare tyre) with Spreader Plates (E1) above the frame flange.
2. Attach Forward Cross Bar (A) to the holes provided in the vertical frame with Bolts (G), using the large flat washers in front of the frame. Drill up through the floor three 12mm holes for Bolts (F). Attach the outer two Bolts (F) with large flat washers under the bolt heads above the floor.
3. Manoeuvre Centre Strut (C) into position [cleat on (C) goes above Mounting Plate (D) and attaches at forward end with Bolt (F) (use large flat washer above the floor), and at the rear with two Bolts (E)]. Finally tighten all bolts and replace spare wheel.

- NOTE:
1. The ball is mounted close in to avoid fouling the fully opened tailgate. With certain trailers this may restrict articulation, in which case the ball can be mounted further out on spacers.
 2. If necessary, move whole spare wheel carrier slightly further forward by slackening and re-tightening the top carrier bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

