



# Fitting Instructions

TOWBAR PG28  
For PEUGEOT 306 ESTATE  
1997- 2002

## MATERIAL

A	1	Towbar Mainframe with European facing to 94/20/EC A50-1
C1	2	Side Arms (1 off each hand)
D	4	M10 x 45 x 1.5mm Bolts, Nuts, Lock Washers and 8 Flat Washers (25mm O.D.)
D1	3	Spacer Plates (8mm thick)
D2	1	Spacer Plate (6mm thick)
F	2	M8 x 1.25mm Nuts, Lock Washers, and Flat Washers (25mm O.D.)
F1	2	Captive Bolt Straps
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

## FITTING

1. Remove spare wheel. Loosely attach Towbar Mainframe (A) to the mounting points on the inside faces of the chassis with Spacer Plates (D1) and (D2) and using Bolts (D), with Side Arms (C1) on the outside faces.
2. Temporarily remove large rubber grommets from inside boot floor. Insert Captive Bolt Straps (F1) into box section with bolts through hole in lower face, outboard of the suspension mounting bolts, and loosely attach Side Arms (C1) using Nuts and washers (F).
3. Finally, **Tighten all Bolts**, and replace spare wheel.

This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

