



Fitting Instructions

Mazda 3 MZ43Q
2004 -

MATERIALS

A	1	Cross Bar
D	4	M10 x 35 x 1.5mm Bolts, Lock Washers and Flat Washers (30mm O.D.)
E	1	Left Hand Side Arm
F	1	Right Hand Side Arm
G	4	M12 x 40 x 1.75mm Bolts, Lock Washers and 2 Nuts
J	1	Electrical plate (SEP-M)
ZQ	1	Detachable Neck Kit (ZQ3008)

FITTING

- 1 Remove bumper (2 tip screws each side, plastic fasteners along lower edge, remove rear light clusters, 2 fixings under light clusters each side, disconnect number plate lamps, Note: Mazda 3 Hatch has screws through rear panel from inside vehicle – pull out bumper tips and pull bumper rearward.
- 2 Remove bumper beam. Insert Side Arms (E) and (F) into chassis and attach using Bolts (D). Cut off large plastic tab from centre of plastic rear panel. Loosely attach Cross Bar (A) to Side Arms (E) and (F) using Bolts (G). Tighten all bolts.
- 3 Re-fit bumper. Attach Detachable Neck Kit (ZQ) and Electrical Plate (J) to Cross Bar (A) as per separate instruction.
- 4 Ensure all bolts are tight.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm
GRADE 10.9: M12 – 139Nm

