



Fitting Instructions

TOWBAR MZ35A
For MAZDA 323F 5DR HATCHBACK
September 1994 – July 1998

MATERIALS

A	1	Main Frame with international facing to ISO 3853 (BS AU114)
C	4	M10 x 30mm Bolts, Lock Washers and Flat Washers (20mm O.D)
C1	1	Left Hand Side Arm
C2	1	Right Hand Side Arm
D	2	M10 Nuts and Lock Washers
D1	2	Bumper support bracket (1 off each hand)
E	4	M10 x 30mm Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D)
F	2	M10 x 30mm Bolts, Lock Washer and Large Flat Washers (30mm O.D)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove the plastic rear panel and plastic side panels on the left and right of the boot. Remove the tail light Units (two screws each side) and the bumper. The bumper mounting points are located around each wheel arch (six screws/tip bolts each side), four M8 nuts in the boot against rear panel, four M6 nuts in the boot beneath the tail light panels, two M8 nuts underneath against the rear panel, two screws under the tail light units and finally disconnect the number plate light cable.
2. Remove the metal brackets (three M8 nuts each side) from the bumper and discard. Cut a slot in the bumper as shown below. Attach Bumper support brackets (D1) using original nuts at holes X.
3. Insert Side Arms (C1) and (C2) in left and right chassis members and loosely locate using bolts (C) and (F) at existing holes - NOTE: on some vehicles it may be necessary to drill a 12mm hole for bolts (C), the position of which is clearly shown by the presence of a blind hole in the lower skin.
4. Loosely attach the Main Frame (A) to the side arms (C1) and (C2) using bolts (C), attach to rear panel using bolts (E). Fully tighten all bolts ensuring assembly is central and square.
5. Refit bumper and loosely locate using nuts (D). Fasten the bumper at the points described in step 1 and fully tighten nuts (D). Reconnect number plate light, refit light units and replace panels removed from boot.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

