



Fitting Instructions

TOWBAR MZ28
For MAZDA 626
July 1997 -

MATERIALS

A	1	Tubular Mainframe with European facing to 94/20EC A50-1
C1	2	Left and Right Sidearms
C2	2	Spreader Plate with captive M10 nuts
D	4	M12 x 35mm Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D.)
D1	2	Left and Right Spreader Plates
E	6	M10 x 35mm Bolts, Nuts, Lock Washers and 2 off Flat Washers (20mm O.D.)
E1	2	Angle Cleats
F	6	M10 x 35mm Bolts, Lock Washers and 4 off Flat Washers (20mm O.D.)
F1	2	Spreader Plate with captive M10 nut
CB	2	M16 x 40mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove nuts securing bumper to the rear panel (nuts behind rear/side trim panels and from below), retain 4 nuts for use later. Position Spreader Plates (D1) inside boot against rear panel ensuring all mastic has been removed from seating area, loosely secure using original nuts at upper holes (X). Remove innermost plastic bumper mountings as shown below (same both sides) to allow access to mounting points - this can be achieved with the bumper in position, however, depending on type of saw being used it may be necessary to temporarily remove bumper to improve access. A bumper cut is required on face lifted models (**Late 1999 on**) see sketch below.
2. Position Towbar Mainframe (A) between bumper and rear panel, slide vertically until holes for Bolts (E) align with those existing in rear panel and Spreader Plates (D1), loosely secure using upper most Bolts (D) with Flat Washers.
3. Loosely attach Sidearms (C1) to rear panel and Towbar Mainframe (A) using remaining Bolts (D) with Flat Washers, attach to chassis at existing holes using Bolts (F) with Spreader Plate (C2) inserted through access hole (this hole must be enlarged).
4. Using Sidearms (C1) and Spreader Plates (D1) as a guide drill for remaining Bolts (E) and (F). Loosely attach Angle Cleats (E1) to rear panel using original nuts. Secure assembly using remaining Bolts (E) and (F) with Captive Nut (F1) inserted from below.
5. Finally tighten all bolts and refit trim.

This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

