



Fitting Instructions

TOWBAR MZ27
For MAZDA 626
From March 1992 - 1997

MATERIALS

A	1	Tubular Cross Bar
A1	1	Centre Tube with international standard facing to ISO 3853 (BS AU114)
C	2	Side Arms (1 off each hand)
D	4	M10 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
E	2	M12 x 75mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
F	2	M12 x 30mm Bolts, Nuts and Lock Washers
G	2	M10 x 100mm Bolts, Nuts and Lock Washers
G1	2	Bushes (68mm long, 22mm O.D.)
G2	2	Spreader Plates
H	2	M12 x 30mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	2	M10 Bolt Caps for (G)

FITTING

1. No need to remove bumper. Remove the towing eye on the left (remove rear trim panel inside the car to gain access to the upper bolt). Loosely fit Centre Tube (A1) to the cross bar with Bolts (E) and (F) - use large flat washers above the tube to prevent crushing - **do not over tighten**.
2. Attach assembly to the vehicle at the holes provided using one original bolt at (X) and the three Bolts (D) provided - large washers in front of the frame and inside boot. (Use extra bolt (D) if bolt at (X) not provided).
3. Remove the grommets from the holes provided in the floor at (G) and open up just sufficiently to insert Bushes (G1) down into the frame. Loosely attach the Side Arms (C) using the Plates (G2) across the depression in the floor above.
4. Attach the side arms to the cross tube with Bolts (H) and finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

