



Fitting Instructions

TOWBAR MZ25
For Mazda 323 Saloon & Hatch
(BG12/13/14)
From October 1989-1994

MATERIALS

A	1	Main Cross Bar
A1	1	Forward Mounting
C	1	Centre Tube with international standard facing to ISO 3853 (BS AU114)
D	2	M10 x 40mm Bolts, Nuts, Lock Washers and Large Flat Washers (40mm O.D.)
D1	2	12mm Spacing Blocks (A5)
E	2	M10 x 90mm Bolts, Nuts, Lock Washers and Large Flat Washers (40mm O.D.)
E1	2	Bushes (16mm O.D. – 63mm long)
F	2	M10 x 25mm Bolts, Nuts and Lock Washers
G	1	M10 x 25mm Bolt, Nut and Lock Washer
G1	1	M10 x 65mm Bolt, Nut, Lock Washer and Large Flat Washer (40mm O.D.)
CB1	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
CB2	2	M16 x 75mm Coupling Bolts, Nuts and Lock Washers
B		25mm Coupling Spacer (optional use on saloon and 5 Door Hatchback)

FITTING

1. Remove the bumper (tip screws each side, one nut underneath each side and two under the trim in the boot each side). From in front of the valance using a long pointed rod mark through the outer skin at the blank hole in the turned out frame ends. From behind the vehicle drill out at these marks for Bolts (D) and loosely attach Cross Bar (A) using the Spacer Blocks (D1), the large flat washers go in front of the frame trapping the flange.
2. Find the holes provided in the frame at the forward fixing (E) and insert Bushes (E1) up into the frame. From above insert Bolts (E) down into the frame using the flat washers above the frame. Note: Ensure that the brake pipe is not fouled – if necessary move it slightly to one side.
3. Attach Centre Tube (C) to the main cross bar with Bolts (F) and to the forward mounting with (G) and (G1). Note the alternative fixings provided for the saloon and hatchback as shown. Finally tighten all bolts.
4. Replace the bumper. Note: (1) On the Saloon it is necessary to enlarge the slot in the bumper lower edge to clear the towbar. (2) On the 3 Door Hatchback the bumper is replaced with the short horizontal plastic webs below the cross bar at each side. If required the Coupling Spacer (B) may be used on the Saloon and 5 Door Hatchback with longer Bolts (CB2). Ensure the number plate is not obscured (position the plate as high as possible in the recess). If necessary remove the coupling ball when not towing.

Note: 323F – Some versions may require the lower bumper profile to be cut as shown. Check first whether this is necessary.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

