



Fitting Instructions

TOWBAR MZ14B
For MAZDA E2000/E2200 LWB
VAN-
(introduced 1984)

MATERIALS

A	1	Tubular Mainframe
D	1	Left Hand Sidearm (with notch)
E	1	Right Hand Sidearm
F	2	Angle Cleats
G	2	M12 Captive Nut Strap
H	4	M12 x 40mm Bolts, Nuts, Lock Washers and Flat Washers (30mm O.D.)
J	4	M12 x 90mm Bolts, Nuts, Lock Washers and Flat Washers (40mm O.D)
K	4	M12 x 40mm Bolts, Nuts, Lock Washers and Flat Washers (30mm O.D.)
L	4	M12 x 40mm Bolts and Lock Washers
M	4	19mm O.D. bush 55mm long
CB	2	M16 x 40mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Lower spare wheel. Loosely attach Sidearms (D) and (E) to chassis at existing rearmost holes (J), attach Angle Cleats (F) to Sidearms (D) and (E) using bolts (H), ensuring sidearms are level mark through for forward hole (J) and holes (L). Remove all parts and drill marked holes using a 13mm drill (drill through both faces for hole (J).
Note- Due to a small difference in hole location left hand sidearm (D) is identified by a "notch".
2. Enlarge existing oval hole in lower chassis skin to allow Captive Nut Strap (G) to be inserted and loosely attach Angle Cleats (F) to Captive Nut Straps (G) using bolts (L). Enlarge holes (J) (inside face only) to allow Bushes (M) to be inserted, loosely attach Sidearms (D) and (E) to chassis using Bolts (J) with Large Flat Washers fitted on the outside face. Attach Sidearms (D) and (E) to Angle Cleats (F) using Bolts (H) with Flat Washers.
3. Attach Tubular Mainframe (A) to Sidearms (D) and (E) using Bolts (K) with Flat Washers.
4. Fully tighten all bolts, and secure spare wheel.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

