



Fitting Instructions

TOWBAR MR18
For MERCEDES 'A' CLASS
JULY 1998-

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
D	4	M10 x 35 x 1.5mm Bolts, Lock Washers and Flat Washers (20mm O.D.)
E	2	Spreader Plates
CB	2	M16 x 50 x 2.0mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove bumper (4 screws across top edge under plastic covers, 1 vertical tip bolt each side and 2 screws on lower edge of bumper). Temporarily remove rearmost exhaust hanger.
2. Loosely attach Cross Bar (A) to existing holes in chassis, with Spreader Plates (E) inserted through access holes on underside of chassis, using Bolts (D).
3. Trim plastic under tray where it touches Cross Bar (A). Tighten all Bolts with face plate vertical. Cut bumper as shown below.
4. Re-fit bumper and rearmost exhaust hanger.

This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

