



Fitting Instructions

TOWBAR HN57Q
For HONDA CIVIC 5 DOOR
(2003-)

MATERIALS

A	1	Tubular Mainframe
D	1	Inner Side Arm (left hand)
E	1	Inner Side Arm (right hand)
F	2	Outer Side Arms
G	2	Bushes (25mm O.D. x 16mm long)
H	10	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and Large Flat Washers (40mm O.D)
J	2	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
K	4	M8 x 35mm x 1.25 Bolts, Lock Washers and Flat Washers (25mm O.D.)
K	4	M8 Spigot Nuts, M10 Lock Washers and Flat Washers (M10 x 20mm O.D.)
L	4	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
M	1	Electrical Plate
N	2	M10 x 45mm x 1.5 Bolts, Nuts, Lock Washers and Large Flat Washers (50mm O.D)
ZQ	1	Detachable Neck (ZQ3007)

FITTING

1. Remove the bumper (2 upper rear bolts behind plastic caps, 2 tip bolts, 2 wheel arch screws and 2 plastic plugs on lower edge). Remove the steel bumper beam. **Note: Clear all mastic compound from the washer and Side Arm seating areas as required.**
Note: On vehicles with captive studs at (K) Side Arms (D and E) have to be in place before attaching Mainframe (A).
2. Remove the plastic plugs at (N). Insert Bushes (G) and loosely attach Mainframe (A) to vehicle using Bolts (N).
3. Loosely attach Side Arms (D, E and F) to Mainframe (A) using Bolts (K, L and J) or Spigot Nuts at (K) as required.
4. Mark up through Side Arms (D, E and F) for holes (H), drill down from inside the boot and attach using Bolts (H).
Tighten all Bolts and refit the bumper.
5. Attach Detachable Neck (ZQ) as per separate fitting instruction and Electrical Plate (M) to Mainframe (A).

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: Grade 8.8: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm
Grade 10.9: M12 - 139 Nm

