



# Fitting Instructions

TOWBAR HN51  
For HONDA CIVIC 3 Dr HATCHBACK  
(AUG - 2001)

## MATERIALS

A	1	Tubular Mainframe
B	1	Centre Plate
C	1	Centre Plate
D	1	Inner Side Arm (left hand)
E	1	Inner Side Arm (right hand)
F	2	Outer Side Arms
G	2	Bushes (19mm O.D. x 42mm long)
H	12	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and Large Flat Washers (40mm O.D)
J	6	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
K	2	M10 x 80mm x 1.5 Bolts, Nuts, Lock Washers and 4 Large Flat Washers (40mm O.D.)
L	4	M8 x 35mm x 1.25 Bolts, Lock Washers and Flat Washers (25mm O.D.)
M	1	Electrical Plate
N	2	M12 x 65mm x 1.75 Bolts and Nyloc Nuts
T	1	Safety Chain Plate
CB	2	M16 x 50mm x 2.00 Coupling Bolts, Nuts, Lock Washers

## FITTING

1. Remove the bumper (2 upper rear bolts behind plastic caps, 2 tip bolts, 2 wheel arch screws and 2 plastic plugs on lower edge). Remove the steel bumper beam. The Towing eye must be removed (See diagram). **Note: Clear all mastic compound from the washer and Side Arm seating areas as required.**
2. Remove the plastic plugs at (K). Insert Bolts (K) from inside the vehicle. Slide on Bushes (G) through outer hole provided and loosely attach Mainframe (A). **Note: On some vehicles a spacer washer is required between Mainframe (A) and the rear panel.**
3. Loosely attach Side Arms (D, E and F) to Mainframe (A) using Bolts (J and L).
4. Mark up through Side Arms (D, E and F) for holes (H), drill down from inside the boot and attach using Bolts (H).  
Tighten all Bolts and refit the bumper.
5. Attach Centre Plates (B and C), Electrical Plate (M) and Safety Chain Plate (T) to Mainframe (A) using Bolts (N).

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar also for use with Witter Removable Towball Unit (part number ZR2M000)

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed.**

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

Remove Towing Eye

