



# Fitting Instructions

TOWBAR HN48R  
for HONDA CIVIC SALOON  
& COUPE  
(2001-)

## MATERIALS

A	1	Tubular Mainframe
D	2	Outer Side Arms
E	1	Inner Side Arm (right hand)
F	1	Inner Side Arm (left hand)
G	2	Spreader Plates
H	6	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and 4 Flat Washers (40mm O.D.)
J	2	Bushes (25mm O.D. x 23mm long)
K	2	M10 x 55mm x 1.5 Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D.)
L	2	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
M	4	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
N	6	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and 4 Flat Washers (40mm O.D.)
S	2	M12 x 65mm x 1.75 Bolts, Nyloc Nuts
SEP	1	Electrical Plate
R	1	Removable Towball Unit (including weather cap, safety chain plate and bag)

## FITTING

1. Remove the bumper (2 upper rear bolts behind plastic caps, 2 tip bolts, 2 wheel arch screws and 2 plastic plugs on lower edge). Disconnect Fog Light and cut bumper as shown.
2. Remove the plastic plugs at (K) and clear all the mastic compound from the seating areas for (G, D, F, E).
3. Insert Bushes (J) and loosely attach Mainframe (A) and Spreader Plates (G) to vehicle using Bolts (K). Loosely attach Side Arms (D, E and F) to Mainframe (A) using Bolts (L and M).
4. Using Spreader Plates (G) as a guide drill down for Bolts (H and N). **Note: Use the outer holes for Bolts (H) and the inner hole for Bolts (N).**
5. Mark up through Side Arms (D, E and F) for holes (H and N), drill down from inside the boot and attach using Bolts (H and N). Tighten all Bolts and refit the bumper.
6. Attach Removable Towball Unit (R), Safety Chain Plate and Electrical Plate (SEP) to Mainframe (A) using Bolts (S).

### Recommended torque settings:

M8 - 27 Nm (20 lb.ft), M10 - 58 Nm (43 lb.ft), M12 - 102 Nm (76 lb.ft), M16 - 252 Nm (172 lb.ft)

Please refer to vehicle specification for trailer weight and nose load limits, which **must be observed**.

