



# Fitting Instructions

TOWBAR HN48  
for HONDA CIVIC SALOON  
& COUPE  
(2001-)

## MATERIALS

A	1	Tubular Mainframe
B	1	Centre Plate (International facing to 94/20/EC A50-1)
C	1	Centre Plate
D	2	Outer Side Arms
E	1	Inner Side Arm (right hand)
F	1	Inner Side Arm (left hand)
G	2	Spreader Plates
H	6	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and 4 Flat Washers (40mm O.D)
J	2	Bushes (25mm O.D. x 23mm long)
K	2	M10 x 55mm x 1.5 Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D.)
L	2	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
M	1	Electrical Mounting Plate
N	6	M10 x 30mm x 1.5 Bolts, Nuts, Lock Washers and 4 Flat Washers (40mm O.D)
P	4	M10 x 30mm x 1.5 Bolts, Nuts and Lock Washers
S	2	M12 x 65mm x 1.75 Bolts, Nyloc Nuts
T	1	Safety Chain Plate
CB	2	M16 x 50mm x 2.00 Coupling Bolts, Nuts, Lock Washers

## FITTING

1. Remove the bumper (2 upper rear bolts behind plastic caps, 2 tip bolts, 2 wheel arch screws and 2 plastic plugs on lower edge). Disconnect Fog Light and **cut bumper** and **cut off towing eye** as shown.
2. Remove the plastic plugs at (K) and clear all the mastic compound from the seating areas for (G, D, F, E).
3. Insert Bushes (J) and loosely attach Mainframe (A) and Spreader Plates (G) to vehicle using Bolts (K). Loosely attach Side Arms (D, E and F) to Mainframe (A) using Bolts (L and P).
4. Using Spreader Plates (G) as a guide drill down for Bolts (H and N). **Note: Use the outer holes for Bolts (H) and the inner hole for Bolts (N).**
5. Mark up through Side Arms (D, E and F) for holes (H and N), drill down from inside the boot and attach using Bolts (H and N). Tighten all Bolts and refit the bumper.
6. Attach Centre Plates (B and C), Safety Chain Plate (T) and Electrical Mounting Plate (M) to Mainframe (A) using Bolts (S).

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar, also for use with Witter Removable Towball Unit (part number ZR2M000).

### Recommended torque settings:

M8 - 27 Nm (20 lb.ft), M10 - 58 Nm (43 lb.ft), M12 - 102 Nm (76 lb.ft), M16 - 252 Nm (172 lb.ft)

Please refer to vehicle specification for trailer weight and nose load limits, which **must be observed**.

