



Fitting Instructions

TOWBAR HN44
For HONDA CIVIC AERODECK
April 1998-

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
D	6	M10 x 35 x 1.5mm Bolts, Lock Washers and Large Flat Washers (30mm O.D.)
E	1	Left Hand Side Arm
F	1	Right Hand Side Arm
G	2	M10 x 30 x 1.5mm Bolts, Nuts, Lock Washers and 4 Large Flat Washers (30mm O.D.)
H	2	Cleats (1 off each hand)
J	1	Side Arm Extension
J1	1	Captive Bolt Strap
K	1	M10 x 1.5mm Nut, Lock Washer and Flat Washer (20mm O.D.)
L	4	M12 x 35 x 1.75mm Bolts, Nuts and Lock Washers
M	2	M10 x 30 x 1.5mm Bolts, Nuts, Lock Washers and 4 Large Flat Washers (30mm O.D.)
CB	2	M16 x 50 x 2.0mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove bumper. Remove crush cones from end of chassis. **Note:** This Towbar will not fit if vehicle is fitted with a body kit.
2. Locate mounting points in left hand chassis, from the centre of forward most mounting hole (X) measure 85mm forward and drill through the lower surface of chassis 13mm diameter. Insert Left Hand Side Arm (E) into chassis and attach using 3 Bolts (D) and Bolt (G). Insert Right Hand Side Arm (F) into chassis and attach using 3 Bolts (D) and Bolt (G), with Side Arm Extension (J) on under side of chassis.
3. Using Side Arm Extension (J) as a guide drill up through lower surface of chassis for Captive Bolt Strap (J1). Insert Captive Bolt Strap (J1) into chassis with bolt dropping down hole just drilled and attach with Nut (K). NOTE: Ensure handle on Captive Bolt Strap (J1) does not touch sides of chassis to avoid vibration.
4. Loosely attach Cleats (H) to rear panel using Bolts (M). Attach Cross Bar (A) to Side Arms (E and F) and Cleats (H) using Bolts (L). Tighten all bolts. Re-fit bumper.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

