



Fitting Instructions

TOWBAR HN39
For HONDA CIVIC
4 Door Saloon 1996 - 1998
Coupe 1996 - Late 2001

MATERIALS

| | | |
|----|---|--|
| A | 1 | Main Cross Bar |
| C | 2 | Side Arms (left hand / right hand) |
| C1 | 1 | Centre Tube with European facing 94/20/EC – A50-1 |
| D | 8 | M10x 30mm Bolts, Nuts Lock Washers and (4) large Flat Washer (30mm O.D.) |
| D1 | 2 | Spreader Plates (left hand / right hand) |
| E | 2 | M12 x 30mm Bolts, Nuts and Lock Washers |
| F | 4 | M12 x 30mm Bolts, Nuts and Lock Washers |
| G | 2 | M12 x 40mm Bolts, Nuts and Lock Washers |
| G1 | 2 | Bushes 34mm O.D. 25mm I.D. 12mm Long |
| CB | 2 | M16 x 50mm Coupling Bolts, Nuts and Lock Washers |
| | 8 | M10 Bolt Caps |

FITTING

1. Remove bumper (5 plastic plugs along top edge, 2 bottom and 2 tip screws) and cut marked area as shown. Also remove trim (4 plastic plugs).
2. Remove plastic blanks from rear panel, insert Bush (G1) from inside and loosely attach Spreader Plate (D1) and Cross Bar (A) with Bolts (G).
3. Align Spreader Plates (D1) with ribs on floor and drill down for Bolts (D). Loosely attach Side Arms (C) to Spreader Plates (D1) and Cross Bar (A) using Bolts (D) and (E). Use remaining Bolts (D) through Spreader Plate (D1) with Large Flat Washer to clamp the chassis and floor pan, as shown. Attach Centre Tube (C1) using Bolts (F).
4. Finally, Tighten all Bolts and replace the bumper.

Note: Ensure all mastic compound is removed from all mating surfaces.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

