



# Fitting Instructions

TOWBAR HN27A  
For HONDA ACCORD SALOON 1989-1993  
and ACCORD COUPE 1992-1993

## MATERIALS

A	1	Towbar Mainframe with international standard facing to ISO 3853 (BS AU114)
C	2	Side Arms (1 left, 1 right hand)
D	4	M12 x 120mm Bolts, Nuts, Lock Washers and large Flat Washers (30mm O.D.)
D1	4	Bushes (76mm long, 19mm O.D.)
D2	4	Spreader Plates
D3	2	Bushes (86mm long, 19mm O.D.)
D4	2	M10 x 35mm x 1.25mm Bolts, Lock Washers and Flat Washers (30mm O.D.)
E	6	M10 x 30 x 1.5mm Bolts, Nuts (4 only) and Lock Washers
F	1	M6 x 20mm Bolt and Flat Washer (20mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	4	Bolt Caps for (D)

## FITTING

1. Remove bumper (2 studs inside boot, 2 studs underneath chassis and tip fasteners in each wheel arch). No need to remove trim.
2. Open up existing small holes for rearmost Bolts (D) on underside of chassis. Drill down through dimples in floor of vehicle and enlarge just sufficiently to allow insertion of Bushes (D1). (NOTE: Use longer Bushes (D3) at forward holes when fitting to 4 wheel steer models.) Remove small exhaust heat shield mounting bolts on right hand underside of chassis. Loosely attach Side Arms (C) using Bolts (D) with Spreader Plates (D2) inside vehicle. Refit heat shield using longer Bolt (F).  
**Note:** 2 DOOR COUPE - This model has threaded holes provided in the frame for the forward side arm fixing - use Bolts (D4) after removing the towing eyes.
3. Cut 50mm wide slot in lower lip of plastic bumper, as shown. Insert Towbar Mainframe (A) centrally inside bumper. Offer up to vehicle, ensuring side plates of mainframe slide inside side arm plates, and re-attach bumper. Loosely attach mainframe to side arms using Bolts (E). Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

