



Fitting Instructions

TOWBAR G76
For VAUXHALL CORSA
Late 2000 -

MATERIALS

A	1	Cross Bar
C	1	Neck
D	1	Left Hand Sidearm
E	1	Right Hand Sidearm
F	1	Left Hand Spreader Plate
F1	2	Bush (44mm long, 19mm O.D)
G	1	Right Hand Spreader Plate
G1	2	Bush (50mm long, 19mm O.D)
J	4	M10 x 90mm Bolts, Nuts, Lock Washers and 10 Flat Washers (25mm O.D)
K	2	M12 Nuts, Lock Washers and Flat Washers (30mm O.D)
L	4	M10 x 35mm Bolts, Nuts, Lock Washers and 8 Flat Washers (25mm O.D)
M	2	M12 x 75mm Bolts and Nyloc Nuts
N	2	Bush (23mm long, 25mm O.D)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Remove bumper (Note: the 2 rearmost fixings securing the plastic wheel arch covers must be removed to release the bumper tips). Remove and discard the steel bumper beam secured to the rear panel.
2. Insert Sidearms (D & E) inside chassis. Remove the boot floor covering. Locate the dimples in the boot floor for forward holes (J), drill out sufficiently to insert Bushes (F1 & G1), remove the 2 rubber bungs for rearmost holes (J) and insert Bushes (F1 & G1).
3. Position Spreader Plates (F & G) inside boot and align with holes (J) (use flat washers as spacers on left hand Spreader Plate (F), loosely secure to vehicle chassis using Bolts (J) with flat washers fitted as shown below ensuring bolts pass through Bushes (F1 & G1) and holes in Sidearms (D & E).
4. Loosely attach Crossbar (A) to Sidearms (D & E) using Nuts (K) with flat washers. Drill (dia 11mm) through dimples in rear panel for Bolts (L) and loosely secure to Spreader Plates (F & G) with flat washers.
5. **Fully tighten all bolts.**
6. Cut bumper as shown below and refit.
7. Attach Neck (C) to Crossbar (A) with Bolts (M) and Bushes (N). **Tighten Bolts ensuring faceplate on Neck (C) remains vertical and square to bumper.** Refit boot floor covering.

NOTE: the number plate can be positioned 30mm higher on bumper should the ball encroach on it.

This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed.**

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

