



Fitting Instructions

TOWBAR G65
For VAUXHALL CORSA HATCHBACK
from 1996 – Late 2000

MATERIALS

A	1	Forward Cross Bar
C	1	Neck with European facing 94/20/EC – A50-1
D	4	M10 x 90mm Bolt, Nut, Lock Washer and large Flat Washer (40mm O.D.)
D1	1	Left Hand Spreader Plate
D2	1	Right Hand Spreader Plate
E1	2	Packers
E2	3	19mm O.D. Bush 48.5mm long
E3	1	19mm O.D. Bush 58.5mm long
F	4	M10 x 30mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	4	M10 Bolt Caps

FITTING

1. Remove the bumper (screws around the perimeter and tip nuts inside the wheel arch). Remove the next two nuts to allow the wheel arch mouldings to be moved outwards and thus release the bumper tips. Cut a piece 135mm x 65mm from the lower edge of the bumper, as shown. Remove the metal impact beam.
2. Remove the boot floor mat and release the interior trim on the back panel, drill through at the four dimples for Bolts (F), locate the dimples in the boot floor (2 each side, the left hand side are hidden by mastic) and drill through for Bolts (D). Attach Forward Cross Bar (A) and Neck (C) each side of the panel using Bolts (F).
3. Attach Spreader Plates (D1) and (D2) to Forward Cross Bar (A) and boot floor using Bolts (D) ensuring correct positioning of packers (E1), Flat Washers, Bushes (E2) and (E3) fitted from below.
4. Finally tighten all bolts and replace impact beam, bumper etc.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

BUMPER CUT

