



Fitting Instructions

TOWBAR G55
For VAUXHALL CORSA HATCHBACK
from 1993 – July 1998

MATERIALS

A	2	Flat Spreader Plates
A1	1	Forward Cross Bar
C	1	Centre Tube with international facing to ISO 3853 (BS AU114)
D	4	M10 x 30mm Bolts, Nuts and Lock Washers
E	2	M10 x 35mm Bolts, Nuts and Lock Washers
F	1	M10 x 35mm Bolt, Nut, Lock Washer and large Flat Washer (40mm O.D.)
G	2	M10 x 30mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	9	M10 Bolt Caps

FITTING

1. Remove the bumper (screws around the perimeter and tip nuts inside the wheel arch). Remove the next two nuts to allow the wheel arch mouldings to be moved outwards and thus release the bumper tips. Cut a piece 140mm x 50mm from the lower edge of the bumper, as shown. Remove the metal impact beam.
2. Release the interior trim on the back panel and drill through at the four dimples for Bolts (D). Attach Plates (A) on each side of the panel and drill through for central Bolts (E).
3. Attach Centre Tube (C) and position under the spare wheel pan. Remove the wheel and drill up for central Bolt (F).
4. Attach Cross Bar (A1) to this bolt and centre strut using large flat washer under the bolt head inside. Align the cross bar across the vehicle and drill up for the outer Bolts (G). Attach with large washers inside. Finally tighten all bolts and replace impact beam, bumper etc.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

