



Fitting Instructions

TOWBAR G51B
For VAUXHALL CAVALIER 4WD SALOON
2000 GSi 2WD/4WD 1989/94
AND CALIBRA COUPE 1990/97

MATERIALS

A	1	Tubular Towbar with international facing to ISO 5853 (BS AU114)
D	6	M10 X 100mm Bolts, Nuts, Lock Washers and Flat Washers (20mm O.D.)
D1	6	Bushes (70mm long, 17mm O.D.)
D2	2	Spreader Plates (1 left, 1 right)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
	6	M10 Bolt Caps

FITTING

1. Lift floor covering in the boot and cut away the mastic compound to allow correct seating of the Plates (D2). Find the three dimples in line each side and drill out just sufficiently to insert Bushes (D1) down into the frame (top surface only). From 1993 models detach the exhaust hanger (four vertical M8 bolts on the left).
2. Loosely attach the towbar using Bolts (D) with Plates (D2) above the floor.
3. From 1993 replace the exhaust hanger but first cut off the spacer bushes (if fitted) to ensure silencer is returned to its correct position.
4. Finally tighten all bolts.

NOTE: On models with the plastic tray underspoiler (Calibra), this is taken off to fit the towbar and may be refitted after cutting a slot in the centre to clear the rearward towbar tube and a small section on the left to clear the cross bar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

