



Fitting Instructions

TOWBAR G48
For VAUXHALL CAVALIER HATCHBACK
October 1988 - October 1992

MATERIALS

A	1	Towbar frame with international facing to ISO 3853 (BS AU114)
D	6	M10 x 90mm Bolts, Nuts and Lock Washers
D1	6	Bushes (60mm long, 17mm O.D.)
D2	2	Flat Spreader Plates
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
	6	M10 Bolt Caps

FITTING

No need to remove bumper or cut bumper.

1. Lift the floor covering in the boot and remove the trim on the rear lip of the boot (carefully prise up the plastic moulding to avoid damaging the clips). Find the three dimples provided in the floor each side. (On the left cut away the mastic compound to reveal the dimples and ensure correct seating of the Spreader Plate). At the dimples drill holes of just sufficient size to insert Bushes (D1) into the frame (top surface only).
2. Some of the holes are provided in the under frame. Attach the towbar at the existing holes and use as a jig to drill up the remaining holes. Attach the remaining bolts and bushes with Plates (D2) above the floor, and finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

