



# Fitting Instructions

TOWBAR F81  
For FORD FOCUS HATCHBACK  
(October 1998-)

## MATERIALS

A	1	Tubular Mainframe
C	1	Centre part with European facing to 94/20/EC A50-1
D	4	M10 x 1.5 Nyloc Nuts and Large Flat Washers (40mm O.D.)
D1	2	Straps with captive bolts
E	2	M16 x 40mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

## FITTING

1. **No need to cut the bumper.** Remove the bumper (2 tip nuts and 2 plastic tip plugs. 2 plastic plugs on the lower edge and 5 plugs on the top edge of the bumper. Disconnect the two light looms). Remove and discard the bolt on bumper beam. Lower the rear exhaust silencer from the rear rubber and temporarily remove the exhaust heat shield. Cut the inner bumper tag as shown.
2. Insert Tubular Mainframe into the open ends of the chassis and loosely attach using Straps with captive bolts (D1) and nuts (D). (Discard M10 nuts on fixed bolts on part D1).
3. Loosely attach Centre part (C) using Bolts (E). Tighten all Bolts.
4. Refit the exhaust heat shield, bumper and reconnect the light loom.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

