



Fitting Instructions

TOWBAR DH14
For DAIHATSU YRV
MARCH 2001 -

MATERIALS

A	1	Tubular Crossbar
C	1	Neck Assembly with European facing to 94/20/EC A50-1
D	1	Forward Strut
E	2	Spreader Plates (1 off each hand)
E1	4	Bushes (62mm long, 17mm O.D.)
F	1	Towing Eye Strap
G	4	M10 x 90 x 1.5 Bolts, Nuts, Lock Washers, (4) Flat Washers (20mm O.D.) and (4) Flat Washers (30mm O.D.)
H	2	M10 x 75 x 1.5 Bolts, Nuts, Lock Washers, (2) Flat Washers (40mm O.D.) and (2) Flat Washers (30mm O.D.)
H1	2	Bushes (49mm long, 17mm O.D.)
J	1	M12 x 50 x 1.75 Bolt, Nut and Lock Washer
J1	1	Bush (11mm long, 17mm O.D.)
K	2	M12 x 80 x 1.75 Bolts, Nuts, Lock Washers and Flat Washers (25mm O.D.)
CB	2	M16 x 50 x 2.0mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Remove spare wheel. **No need to remove bumper.**
2. Using a long centre punch carefully mark the boot floor from the underside of the vehicle through the pre-punched holes in the chassis legs for Bolts (G) and rear cross member for Bolts (H). Be careful to ensure that the punch is not angled towards the rear of the vehicle or the interior trim will obscure the rear most hole.
3. Drill down from inside the vehicle and check alignment of the existing holes with the new holes.
4. Enlarge the holes sufficiently to allow the Bushes (E1) and (H1) to be inserted from above.
5. Loosely attach Cross Bar (A) using Bolts (G), Spreader Plates (E) and Bushes (E1) making sure that Cross Bar (A) is the right way round (see diagram).
6. Loosely attach Forward Strut (D) to the vehicle cross member using Bolts (H) and Bushes (H1).
7. Loosely attach Neck Assembly (C) to Cross Bar (A) and Forward Strut (D) using Bolts (K) and to the vehicle towing eye using Bolt (J), Bush (J1) and Towing Eye Strap (F).
8. Tighten all bolts and refit spare wheel.
9. Using the dimensions given on the fitting instruction remove the two areas indicated from the polystyrene boot tray approximately 30mm deep or until the boot floor fits flush with the rest of the trim.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed.**

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm



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