



# Fitting Instructions

TOWBAR CL68  
For MITSUBISHI COLT 3DR HATCH  
March 1996-

## MATERIALS

A	1	Cross Bar
C	1	Centre Tube with European facing 94/20/EC – A50-1
D	4	M10 x 30 mm x 1.25 mm Fine Pitch Bolts, Lock Washers and 6 Large Flat Washers (40mm O.D.)
D1	2	Spreader Plates with captive nuts
E	2	Side Arms (1 off each hand)
F	4	M12 x 35 mm Bolts, Lock Washers, Flat Washers (25mm O.D.) and 2 Nuts
G	1	M12 x 60 mm Bolt, Nut, Lock Washers, Large Flat Washer (40mm O.D.) and Flat Washer (25mm O.D.)
G1	1	Bush (14mm Long, 40mm O.D.)
G2	1	Bush (11mm Long, 20mm O.D.)
H	2	M10 x 30mm x 1.25 Fine Pitch Bolts, Lock Washers and Large Flat Washers (40mm O.D.)
J	2	M12 x 70mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Bolts, Nuts and Lock Washers

## FITTING

1. Remove bumper and loosely attach Side Arms (E) to captive nuts in chassis using Bolts (D) and (H), with Large Flat Washers between the Left Hand Side Arm and chassis in order to clear welded towing eye.  
Note: On some vehicles the rearmost nuts are not present and it is necessary to insert Spreader Plate (D1) inside the chassis.
2. Loosely attach Cross Bar (A) to Side Arms (E) using Bolts (F) and also to centre towing eye using Bolt (G) with spacer Bush (G1) on the side of the towing eye and Bush (G2) inside loop.
3. Trim plastic lip on inside face of bumper to provide clearance for Cross Bar. Re-fit bumper.
4. Loosely attach Centre Tube (C) to Cross Bar (A) using Bolts (J). Tighten all bolts.

**Note:** This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

